

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Section 1 - IDENTIFICATION

Product Identifier:

Manus Bond 65A

Recommended Use

adhesives / sealant

Restrictions on Use

None known.

Manufacturer Information

Manus Products, Inc.
866 Industrial Blvd. West
Waconia, MN 55387

Phone: (952) 442-3323

Emergency # (800) 424-9300

Section 2 - HAZARD(S) IDENTIFICATION

Classification in accordance with 29 CFR 1910.1200.

Flammable Liquids, Category 3

Skin Corrosion / Irritation, Category 2

Eye Damage / Irritation, Category 2A

Toxic to Reproduction, Category 1B

Specific Target Organ Toxicity - Single Exposure, Category 1 (central nervous system, kidneys, liver, and respiratory system)

Specific Target Organ Toxicity - Single Exposure, Category 3 (respiratory tract irritation)

Specific Target Organ Toxicity - Repeated Exposure, Category 1 (lungs, nervous system, and respiratory system)

Hazardous to the Aquatic Environment - Acute Hazard, Category 2

Hazardous to the Aquatic Environment - Chronic Hazard, Category 2

GHS LABEL ELEMENTS

Symbol(s)



Signal Word

DANGER

Hazard Statement(s)

Flammable liquid and vapor

Causes skin irritation

Causes serious eye irritation

May damage fertility or the unborn child

Causes damage to central nervous system, kidneys, liver, and respiratory system.

May cause respiratory irritation

Causes damage to lungs, nervous system, and respiratory system through prolonged or repeated exposure.

Toxic to aquatic life with long lasting effects

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Precautionary Statement(s)

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flame, and hot surfaces - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe gas, fumes, vapor, or spray. Do not eat, drink, or smoke when using this product. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment.

Response

In case of fire: Use appropriate media for extinction. IF exposed or concerned: Get medical advice/attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash it before reuse. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Collect spillage.

Storage

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component	Percent
1330-20-7	Xylenes (o-, m-, p- isomers)	45-50
1317-65-3	Calcium Carbonate	7-13
63449-39-8	Chlorinated paraffin waxes and hydrocarbon waxes	5-7
13463-67-7	Titanium dioxide	1-5
1309-48-4	Magnesium oxide (MgO)	1-5
1333-86-4	Carbon black	<0.1

Section 4 - FIRST-AID MEASURES

Description of Necessary Measures

Inhalation

IF INHALED: If breathing is difficult, remove person to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin Contact

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Remove contaminated clothing, jewelry, and shoes immediately. Wash contaminated clothing before reuse.

Eye Contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion

If a large amount is swallowed, get immediate medical attention.

Most Important Symptoms/Effects

Acute

respiratory tract irritation skin irritation eye irritation central nervous system damage kidney damage liver damage respiratory system damage

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Delayed

lung damage nervous system damage respiratory system damage reproductive effects

Indication of Immediate Medical Attention and Special Treatment Needed, If Needed

Treat symptomatically and supportively.

Section 5 - FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use carbon dioxide, regular dry chemical, regular foam or water.

Unsuitable Extinguishing Media

None known.

Special Hazards Arising from the Chemical

Hazardous Combustion Products

Combustion: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Special Protective Equipment and Precautions for Firefighters

Flammable liquid and vapor.

Fire Fighting Measures

Move material from fire area if it can be done without risk. Cool containers with water. Avoid inhalation of vapors or combustion by-products. Use extinguishing agents appropriate for surrounding fire. Dike for later disposal. Stay upwind and keep out of low areas.

Protective Equipment and Precautions for Firefighters

Firefighters should wear full-face, self-contained breathing apparatus and impervious protective clothing. Firefighters should avoid inhaling any combustion products.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8. Keep unnecessary people away, isolate hazard area and deny entry. Only personnel trained for the hazards of this material should perform clean up and disposal. Avoid release to the environment.

Methods and Materials for Containment and Cleaning Up

Eliminate all ignition sources if safe to do so. Ventilate the area. Stop leak if possible without personal risk. Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Avoid release to the environment.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks and flame. Take precautionary measures against static discharge. Do not breathe vapor or mist. Avoid contact with skin and eyes. Do not eat, drink, or smoke when using this product. Always wear recommended personal protective equipment. Wear personal protective clothing and equipment, see Section 8. Wash thoroughly after handling.

Conditions for Safe Storage, including any Incompatibilities

Store and handle in accordance with all current regulations and standards. Store in a well-ventilated area. Keep container tightly closed. Keep cool. Keep separated from incompatible substances.

Incompatibilities: strong oxidizing materials

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Xylenes (o-, m-, p- isomers) (1330-20-7)

ACGIH: 100 ppm TWA
150 ppm STEL

OSHA: 100 ppm TWA; 435 mg/m³ TWA

Mexico 100 ppm TWA LMPE-PPT; 435 mg/m³ TWA LMPE-PPT
150 ppm STEL [LMPE-CT]; 655 mg/m³ STEL [LMPE-CT]

Calcium Carbonate (1317-65-3)

OSHA: 15 mg/m³ TWA (total dust); 5 mg/m³ TWA (respirable fraction)

NIOSH: 10 mg/m³ TWA (total dust); 5 mg/m³ TWA (respirable dust)

Mexico 10 mg/m³ TWA LMPE-PPT
20 mg/m³ STEL [LMPE-CT]

Titanium dioxide (13463-67-7)

ACGIH: 10 mg/m³ TWA

OSHA: 15 mg/m³ TWA (total dust)

Mexico 10 mg/m³ TWA LMPE-PPT (as Ti)
20 mg/m³ STEL [LMPE-CT] (as Ti)

Magnesium oxide (MgO) (1309-48-4)

ACGIH: 10 mg/m³ TWA (inhalable fraction)

OSHA: 15 mg/m³ TWA (fume, total particulate)

Mexico 10 mg/m³ TWA LMPE-PPT (as Mg, fume)

Carbon black (1333-86-4)

ACGIH: 3 mg/m³ TWA (inhalable fraction)

OSHA: 3.5 mg/m³ TWA

NIOSH: 3.5 mg/m³ TWA; 0.1 mg/m³ TWA (Carbon black in presence of Polycyclic aromatic hydrocarbons, as PAH)

Mexico 3.5 mg/m³ TWA LMPE-PPT
7 mg/m³ STEL [LMPE-CT]

Appropriate Engineering Controls

Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eyes/Face Protection

Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection

Wear appropriate chemical resistant clothing.

Glove Recommendations

Wear appropriate chemical resistant gloves.

Respiratory Protection

Use an approved respirator if exposure limits are exceeded or if irritation develops or persists.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid	Appearance:	paste
Color:	varies	Physical Form:	paste
Odor:	petroleum odor	Odor Threshold:	Not available
pH:	Not available	Melting Point:	Not available
Boiling Point:	138-142 °C (Xylene)	Decomposition:	Not available
Flash Point:	25 °C (Xylene)	Evaporation Rate:	Not available
OSHA Flammability Class:	Not available	Vapor Pressure:	Not available

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Vapor Density (air = 1):	Not available	Density:	Not available
Specific Gravity (water = 1):	1.0 – 1.2	Water Solubility:	Negligible
Log KOW:	Not available	Coeff. Water/Oil Dist:	Not available
KOC:	Not available	Auto Ignition:	Not available
Viscosity:	varies	VOC:	Not available
Volatility:	Not available	Molecular Formula:	Not available

Section 10 - STABILITY AND REACTIVITY

Reactivity

No reactivity hazard is expected.

Chemical Stability

Stable at normal temperatures and pressure.

Possibility of Hazardous Reactions

Will not polymerize.

Conditions to Avoid

Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials.

Incompatible Materials

strong oxidizing materials

Hazardous Decomposition Products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Hazardous Decomposition

Combustion: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Section 11 - TOXICOLOGICAL INFORMATION

Acute Toxicity

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Xylenes (o-, m-, p- isomers) (1330-20-7)

Dermal LD50 Rabbit >4350 mg/kg; Inhalation LC50 Rat 29.08 mg/L 4 h; Oral LD50 Rat 3500 mg/kg

Chlorinated paraffin waxes and hydrocarbon waxes (63449-39-8)

Oral LD50 Rat >21500 µL/kg

Titanium dioxide (13463-67-7)

Oral LD50 Rat >10000 mg/kg

Carbon black (1333-86-4)

Oral LD50 Rat >15400 mg/kg

Information on Likely Routes of Exposure

Inhalation

May be harmful if inhaled. May cause respiratory irritation. May cause irritation and central nervous system effects including nausea, headache, dizziness, fatigue, drowsiness or unconsciousness.

Ingestion

May be harmful if swallowed.

Skin Contact

May cause irritation of the skin. May cause irritation, redness, itching and burning.

Eye Contact

May cause irritation of the eyes. Contact may cause tearing, redness, a stinging or burning feeling, swelling, and blurred vision.

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Immediate Effects

respiratory tract irritation, skin irritation, eye irritation, central nervous system damage, kidney damage, liver damage, respiratory system damage

Delayed Effects

lung damage, nervous system damage, respiratory system damage

Medical Conditions Aggravated by Exposure

skin disorders, eye disorders

Irritation/Corrosivity Data

Causes skin, eye and respiratory irritation.

Respiratory Sensitization

No information available for the product.

Dermal Sensitization

No information available for the product.

Germ Cell Mutagenicity

No information available for the product.

Carcinogenicity

Results of a DuPont epidemiology study showed that employees who had been exposed to titanium dioxide pigments were at no greater risk of developing lung cancer than were employees who had not been exposed to titanium dioxide pigments. No pulmonary fibrosis was found in any of the employees and no associations were observed between titanium dioxide pigment exposure and chronic respiratory disease or lung abnormalities. Based on the results of this study, DuPont concluded that titanium dioxide pigment will not cause lung cancer or chronic respiratory disease in humans at concentrations experienced in the workplace.

Component Carcinogenicity

Xylenes (o-, m-, p- isomers) (1330-20-7)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

IARC: Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))

Chlorinated paraffin waxes and hydrocarbon waxes (63449-39-8)

IARC: Monograph 48 [1990] (Group 2B (possibly carcinogenic to humans))

DFG: Category 3B (could be carcinogenic for man)

OSHA: Present

Titanium dioxide (13463-67-7)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

IARC: Monograph 93 [2010]; Monograph 47 [1989] (Group 2B (possibly carcinogenic to humans))

DFG: Category 3A (could be carcinogenic for man, inhalable fraction with the exception of ultra small particles)

OSHA: Present

Magnesium oxide (MgO) (1309-48-4)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

Carbon black (1333-86-4)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans

IARC: Monograph 93 [2010]; Monograph 65 [1996] (Group 2B (possibly carcinogenic to humans))

DFG: Category 3B (could be carcinogenic for man, inhalable fraction)

OSHA: Present

Reproductive Toxicity

No information available for the product.

Specific Target Organ Toxicity - Single Exposure

central nervous system, kidneys, liver, respiratory system

Specific Target Organ Toxicity - Repeated Exposure

lungs

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Aspiration Hazard

No information available for the product.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Component Analysis - Aquatic Toxicity

Xylenes (o-, m-, p- isomers) (1330-20-7)

Fish: 96 Hr LC50 Pimephales promelas: 13.4 mg/L [flow-through]; 96 Hr LC50 Oncorhynchus mykiss: 2.661 - 4.093 mg/L [static]; 96 Hr LC50 Oncorhynchus mykiss: 13.5 - 17.3 mg/L; 96 Hr LC50 Lepomis macrochirus: 13.1 - 16.5 mg/L [flow-through]; 96 Hr LC50 Lepomis macrochirus: 19 mg/L; 96 Hr LC50 Lepomis macrochirus: 7.711 - 9.591 mg/L [static]; 96 Hr LC50 Pimephales promelas: 23.53 - 29.97 mg/L [static]; 96 Hr LC50 Cyprinus carpio: 780 mg/L [semi-static]; 96 Hr LC50 Cyprinus carpio: >780 mg/L; 96 Hr LC50 Poecilia reticulata: 30.26 - 40.75 mg/L [static]

Invertebrate: 48 Hr EC50 water flea: 3.82 mg/L; 48 Hr LC50 Gammarus lacustris: 0.6 mg/L

Chlorinated paraffin waxes and hydrocarbon waxes (63449-39-8)

Fish: 96 Hr LC50 Lepomis macrochirus: >300 mg/L [static]; 96 Hr LC50 Oncorhynchus mykiss: >0.0109 mg/L [flow-through]; 96 Hr LC50 Oncorhynchus mykiss: 94.5 - 271 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: >0.1 mg/L [flow-through]; 96 Hr LC50 Pimephales promelas: >100 mg/L [static]

Persistence and Degradability

No information available for the product.

Bioaccumulation

No information available for the product.

Mobility

No information available for the product.

Biodegradation

No information available for the product.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose in accordance with all applicable federal, state/regional and local laws and regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.

Disposal of Contaminated Packaging

Dispose of properly. Recycle if possible.

Section 14 - TRANSPORT INFORMATION

US DOT Information

Shipping Name: ADHESIVES containing flammable liquid, Mixture (Contains: Xylene)

UN/NA #: UN1133 **Hazard Class:** 3 **Packing Group:** II

Required Label(s): 3

TDG Information

Shipping Name: ADHESIVES containing flammable liquid, Mixture (Contains: Xylene)

UN #: UN1133 **Hazard Class:** 3 **Packing Group:** II

Required Label(s): 3

Safety Data Sheet

Product Identifier: Manus Bond 65A

SDS ID: MAN-010

Section 15 - REGULATORY INFORMATION

U.S. Federal Regulations

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Xylenes (o-, m-, p- isomers) (1330-20-7)

SARA 313: 1.0 % de minimis concentration

CERCLA: 100 lb final RQ; 45.4 kg final RQ

SARA 311/312 Hazardous Categories

Acute Health: Yes **Chronic Health:** Yes **Fire:** Yes **Pressure:** No **Reactive:** No

State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Xylenes (o-, m-, p- isomers)	1330-20-7	Yes	Yes	Yes	Yes	Yes
Calcium Carbonate	1317-65-3	No	Yes	Yes	Yes	Yes
Chlorinated paraffin waxes and hydrocarbon waxes	63449-39-8	No	Yes	No	No	No
Titanium dioxide	13463-67-7	No	Yes	Yes	Yes	Yes
Magnesium oxide (MgO)	1309-48-4	Yes	Yes	Yes	Yes	Yes
Carbon black	1333-86-4	Yes	Yes	Yes	Yes	Yes

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause cancer.

Component Analysis - Inventory

Component	CAS	US	CA	EU	AU	PH	JP	KR	CN	NZ
Xylenes (o-, m-, p- isomers)	1330-20-7	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Calcium Carbonate	1317-65-3	Yes	NSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Chlorinated paraffin waxes and hydrocarbon waxes	63449-39-8	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Titanium dioxide	13463-67-7	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Magnesium oxide (MgO)	1309-48-4	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Carbon black	1333-86-4	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes

Section 16 - OTHER INFORMATION

Summary of Changes

New SDS: 1.00

NFPA Ratings: Health: 2 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Safety Data Sheet

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Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; RID - European Rail Transport; RTECS - Registry of Toxic Effects of Chemical Substances®; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States

Other Information

The information contained herein is based on data considered accurate which has been obtained from other companies and organizations.

End of Sheet MAN-010