

Safety Data Sheet

Material Name: FLEX-WELD PART A

SDS ID: MAN-007

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name

FLEX-WELD PART A

Product Use

adhesives, sealant.

Restrictions on Use

None known.

Details of the supplier of the safety data sheet

Manus Products, Inc.

866 Industrial Blvd. West

Waconia, MN 55387

Phone: (952) 442-3323

Emergency Phone #: (800) 424-9300

Section 2 - HAZARDS IDENTIFICATION

Classification in accordance with paragraph (d) of 29 CFR 1910.1200.

Acute Toxicity - Oral - Category 4

Acute Toxicity - Dermal - Category 4

Skin Corrosion/Irritation - Category 1

Serious Eye Damage/Eye Irritation - Category 1

Carcinogenicity - Category 2

Reproductive Toxicity - Category 1B

Specific Target Organ Toxicity - Single Exposure - Category 1 (central nervous system)

Specific Target Organ Toxicity - Repeated Exposure - Category 1 (respiratory system)

GHS Label Elements

Symbol(s)



Signal Word

Danger

Hazard Statement(s)

Harmful if swallowed.

Harmful in contact with skin.

Causes severe skin burns and eye damage.

Suspected of causing cancer.

May damage fertility or the unborn child.

Causes damage to organs.

Causes damage to organs through prolonged or repeated exposure.

Precautionary Statement(s)

Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

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Wear protective gloves/protective clothing/eye protection/face protection.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Response

If exposed: Call a POISON CENTER or doctor/physician.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.

Take off contaminated clothing and wash before reuse.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Immediately call a POISON CENTER or doctor.

Specific treatment (see label).

Storage

Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Statement(s) of Unknown Acute Toxicity

Dermal 93% of the mixture consists of ingredient(s) of unknown acute toxicity.

Oral 59% of the mixture consists of ingredient(s) of unknown acute toxicity.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
Proprietary	Proprietary Polymers	30-60
471-34-1	Carbonic acid, calcium salt (1:1)	15-40
68410-23-1	Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines	5-10
90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	5-10
9083-41-4	Paraffin waxes and Hydrocarbon waxes	1-5
1760-24-3	N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine	1-5
818-08-6	Dibutyltin oxide	1-5
13463-67-7	Titanium dioxide	0.1-1

Section 4 - FIRST AID MEASURES

Inhalation

IF INHALED: If breathing is difficult, remove person to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin

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IF ON SKIN Wash with plenty of soap and water If skin irritation or rash occurs: Get medical advice/attention Take off contaminated clothing and wash before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician Do NOT induce vomiting

Most Important Symptoms/Effects

Acute

Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes damage to organs.

Delayed

Suspected of causing cancer. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.

Note to Physicians

Treat symptomatically and supportively.

Section 5 - FIRE FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

Use carbon dioxide, regular dry chemical, regular foam or water.

Unsuitable Extinguishing Media

Do not use high-pressure water streams.

Special Hazards Arising from the Chemical

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Hazardous Combustion Products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. May burn, but does not ignite readily.

Advice for firefighters

Heating may cause an explosion. Containers may rupture or explode.

Fire Fighting Measures

Keep away from sources of ignition - No smoking. Move material from fire area if it can be done without risk. Avoid inhalation of vapors or combustion by-products. Dike for later disposal. Stay upwind and keep out of low areas.

Special Protective Equipment and Precautions for Firefighters

A positive-pressure, self-contained breathing apparatus (SCBA) and full-body protective equipment are required for fire emergencies.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Methods and Materials for Containment and Cleaning Up

Keep unnecessary people away, isolate hazard area and deny entry. In case of spillage, stop the flow of material and block any potential routes to water systems. Only personnel trained for the hazards of this material should perform clean up and disposal.

Environmental Precautions

Do not flush into sanitary sewer systems, drains or surface water. Avoid release to the environment.

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Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Do not handle until all safety precautions have been read and understood. Keep away from all ignition sources. Avoid contact with eyes and skin. Do not eat, drink or smoke when using this product. Always wear recommended personal protective equipment. Wear personal protective clothing and equipment, see Section 8. Take precautionary measures against static discharge.

Conditions for Safe Storage, Including any Incompatibilities

Store locked up.

Store in a cool dry place. Store in a well-ventilated area. Keep separated from incompatible substances. Keep container tightly closed. Empty containers may contain product residue. Store and handle in accordance with all current regulations and standards. Avoid contact with temperatures above 120 C.

Incompatible Materials

Strong oxidizer. strong acids. strong bases.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Carbonic acid, calcium salt (1:1)	471-34-1
NIOSH:	10 mg/m3 TWA total dust ; 5 mg/m3 TWA respirable dust
Titanium dioxide	13463-67-7
ACGIH:	10 mg/m3 TWA
NIOSH:	2.4 mg/m3 TWA (CIB 63) fine ; 0.3 mg/m3 TWA (CIB 63) ultrafine, including engineered nanoscale
	5000 mg/m3 IDLH
OSHA (US):	15 mg/m3 TWA total dust
Mexico:	10 mg/m3 TWA VLE-PPT as Ti
	20 mg/m3 STEL [PPT-CT] as Ti

ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

There are no biological limit values for any of this product's components.

Engineering Controls

Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Provide local exhaust or process enclosure ventilation system.

Individual Protection Measures, such as Personal Protective Equipment

Eye/face protection

Wear splash resistant safety goggles with a faceshield.

Respiratory Protection

Selection and use of respiratory protective equipment should be in accordance in the USA with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4.

Glove Recommendations

Wear appropriate chemical resistant gloves.

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Protective Materials

Wear appropriate chemical resistant clothing.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	solid	Physical State	solid
Odor	Not available	Color	Not available
Odor Threshold	Not available	pH	Not available
Melting Point	Not available	Boiling Point	Not available
Boiling Point Range	Not available	Freezing point	Not available
Evaporation Rate	Not available	Flammability (solid, gas)	Not available
Autoignition Temperature	Not available	Flash Point	Not available
Lower Explosive Limit	Not available	Decomposition temperature	Not available
Upper Explosive Limit	Not available	Vapor Pressure	Not available
Vapor Density (air=1)	Not available	Specific Gravity (water=1)	Not available
Water Solubility	Not available	Partition coefficient: n-octanol/water	Not available
Viscosity	Not available	Kinematic viscosity	Not available
Solubility (Other)	Not available	Density	Not available
Physical Form	solid	Molecular Weight	Not available

Section 10 - STABILITY AND REACTIVITY

Reactivity

No reactivity hazard is expected.

Chemical Stability

Stable at normal temperatures and pressure.

Possibility of Hazardous Reactions

Will not polymerize.

Conditions to Avoid

Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials. Avoid contact with temperatures above 120 C.

Incompatible Materials

Strong oxidizer. strong acids. strong bases.

Hazardous decomposition products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Section 11 - TOXICOLOGICAL INFORMATION

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Information on Likely Routes of Exposure

Inhalation

May be harmful if inhaled. May cause respiratory irritation.

Skin Contact

Harmful in contact with skin. Causes skin burns. Repeated or prolonged contact may result in dermatitis.

Eye Contact

Causes serious eye damage.

Ingestion

Harmful if swallowed.

Acute and Chronic Toxicity

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Carbonic acid, calcium salt (1:1) (471-34-1)

Oral LD50 Rat 6450 mg/kg

2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2)

Oral LD50 Rat 1200 mg/kg

Dermal LD50 Rat 1280 mg/kg

N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)

Oral LD50 Rat 2413 mg/kg

Dibutyltin oxide (818-08-6)

Oral LD50 Rat 44.9 mg/kg

Titanium dioxide (13463-67-7)

Oral LD50 Rat >10000 mg/kg

Product Toxicity Data

Acute Toxicity Estimate

Dermal	1280 mg/kg
Oral	548.7109 mg/kg

Immediate Effects

Harmful if swallowed. Harmful in contact with skin. Causes skin burns. Causes serious eye damage. Causes damage to organs.

Delayed Effects

Suspected of causing cancer. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.

Irritation/Corrosivity Data

Causes serious eye damage. Causes skin burns. May cause respiratory irritation.

Respiratory Sensitization

No information on significant adverse effects.

Dermal Sensitization

No information on significant adverse effects.

Component Carcinogenicity

Titanium dioxide	13463-67-7
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 93 [2010] ; Monograph 47 [1989] (Group 2B (possibly carcinogenic to humans))

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DFG:	Category 3A (could be carcinogenic for man ;inhalable fraction with the exception of ultra small particles)
OSHA:	Present
NIOSH:	potential occupational carcinogen

Results of a DuPont epidemiology study showed that employees who had been exposed to titanium dioxide pigments were at no greater risk of developing lung cancer than were employees who had not been exposed to titanium dioxide pigments. No pulmonary fibrosis was found in any of the employees and no associations were observed between titanium dioxide pigment exposure and chronic respiratory disease or lung abnormalities. Based on the results of this study, DuPont concluded that titanium dioxide pigment will not cause lung cancer or chronic respiratory disease in humans at concentrations experienced in the workplace.

Germ Cell Mutagenicity

No information on significant adverse effects.

Tumorigenic Data

No information on significant adverse effects.

Reproductive Toxicity

No information on significant adverse effects.

Specific Target Organ Toxicity - Single Exposure

central nervous system.

Specific Target Organ Toxicity - Repeated Exposure

respiratory system.

Aspiration hazard

No information on significant adverse effects.

Medical Conditions Aggravated by Exposure

No data available.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Component Analysis - Aquatic Toxicity

No LOLI ecotoxicity data are available for this product's components.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose in accordance with all applicable federal, state/regional and local laws and regulations

Component Waste Numbers

The U.S. EPA has not published waste numbers for this product's components.

Section 14 - TRANSPORT INFORMATION

US DOT Information:

Shipping Name: CORROSIVE SOLIDS, N.O.S. , (Contains: 2,4,6-Tri(dimethylaminomethyl)phenol)

Hazard Class: 8

UN/NA #: UN1759

Packing Group: III

Required Label(s): 8

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IATA Information:

Shipping Name: CORROSIVE SOLID, N.O.S. , (Contains: 2,4,6-Tri(dimethylaminomethyl)phenol)

Hazard Class: 8

UN#: UN1759

Packing Group: III

Required Label(s): 8

IMDG Information:

Shipping Name: CORROSIVE SOLID, N.O.S. , (Contains: 2,4,6-Tri(dimethylaminomethyl)phenol)

Hazard Class: 8

UN#: UN1759

Packing Group: III

Required Label(s): 8

TDG Information:

Shipping Name: CORROSIVE SOLID, N.O.S. , (Contains: 2,4,6-Tri(dimethylaminomethyl)phenol)

Hazard Class: 8

UN#: UN1759

Packing Group: III

Required Label(s): 8

International Bulk Chemical Code

This material contains one or more of the following chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

Titanium dioxide	13463-67-7
IBC Code:	Category Z (slurry)

Section 15 - REGULATORY INFORMATION

U.S. Federal Regulations

None of this product's components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

SARA Section 311/312 (40 CFR 370 Subparts B and C) reporting categories

Carcinogenicity; Acute toxicity; Reproductive Toxicity; Skin Corrosion/Irritation; Serious Eye Damage/Eye Irritation; Specific Target Organ Toxicity

U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Titanium dioxide	13463-67-7	No	Yes	Yes	Yes	Yes

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65)



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This product can expose you to chemicals including Titanium dioxide , which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Titanium dioxide	13463-67-7
Carc:	carcinogen , 9/2/2011 (airborne, unbound particles of respirable size)

Canada Regulations

Canadian WHMIS Ingredient Disclosure List (IDL)

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on MSDSs if they are included in products which meet WHMIS criteria specified in the Controlled Products Regulations and are present above the threshold limits listed on the IDL

Dibutyltin oxide	818-08-6
	1 %

Component Analysis - Inventory

Proprietary Polymers (Proprietary)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
No	DSL	No	Yes	No	Yes	Yes	Yes	No	No	No	Yes	No	Yes	Yes

Carbonic acid, calcium salt (1:1) (471-34-1)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	Yes

Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines (68410-23-1)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
Yes	DSL	No	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	Yes

2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
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Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	Yes
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Paraffin waxes and Hydrocarbon waxes (9083-41-4)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
No	No	No	No	No	No	No	No	No	No	No	No	No	Yes	No

N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes	Yes

Dibutyltin oxide (818-08-6)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes	Yes

Titanium dioxide (13463-67-7)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	Yes

Section 16 - OTHER INFORMATION

Preparation Date

8/10/2018

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN -

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European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL) , KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX – Mexico; Ne- Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL – Non-Domestic Substance List (Canada); NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; Sc - Semi-quantitative; STEL - Short-term Exposure Limit; TCCA – Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW – Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada).

Other Information

Disclaimer:

Supplier gives no warranty whatsoever, including the warranties of merchantability or of fitness for a particular purpose. Any product purchased is sold on the assumption the purchaser shall determine the quality and suitability of the product. Supplier expressly disclaims any and all liability for incidental, consequential or any other damages arising out of the use or misuse of this product. No information provided shall be deemed to be a recommendation to use any product in conflict with any existing patent rights.