

HI-COMPRESSION TAPES  
ADHESIVES • SEALANTS  
SPECIAL INDUSTRIAL PAINTS  
CUSTOM MECHANICAL EQUIPMENT

SALES • SERVICE ENGINEERING  
CONSULTING ENGINEERING  
NEW PRODUCT DESIGN



# TECHNICAL DATA



## MANUS-BOND 65-H TROWEL GRADE NEOPRENE SEALER

### 1. PRODUCT DESCRIPTION:

A one component trowel grade neoprene based sealant. 65-H demonstrates excellent adhesion, weather resistance and sealant properties to aluminum, wood, fiberglass and plastics. Has high impact resistance and bonding strength.

### 2. TECHNICAL DATA:

Weight/gallon	Approx. 8.1 lbs/gallon
Solids	52%
Viscosity	Approx. 16,800 cps
Cure rate	24-48 hours
Service temperature	-20°F to 160°F
Shore A	60-70
Elongation	Approx. 400%
Durability	Resistant to sunlight, ozone, fuels, oils and solvents

**3. SURFACE PREPARATION:**

Apply to clean surfaces that can adversely affect adhesion. Remove all old sealant before applying 65-H.

**4. STORAGE LIFE:**

Six months in unopened containers @ temperatures not exceeding 80°F.

**5. PACKAGING:**

Quart, 1, 5 and 55 gallon containers.

**6. PAINTING:**

Cured 65-H may be painted with most industrial and consumer paints. Testing prior to painting is recommended.

**7. PRECAUTIONS:**

Flammable material, contains xylene, use only in well-ventilated areas. Keep away from heat, sparks, or flames. Avoid contact with eyes or skin. If swallowed, do not induce vomiting, call a physician. Refer to MSDS for additional information. **KEEP OUT OF REACH OF CHILDREN.**

**8. TECHNICAL SERVICE:**

Manus technical representatives are always available to provide assistance. Please contact our Technical Service Department with your questions or requests for specific applications.

**10. LIMITED WARRANTY:**

Any goods proved defective will be replaced or the purchase price refunded. The limited warranty described herein is in lieu of any other warranty, expressed or implied, including any implied warranty of merchantability or fitness for a particular use. The user shall determine suitability of the product for its intended use. Liability for any incidental or consequential damage or loss is excluded. The user assumes all risks of the product's use, handling and storage.

*Distributed by*



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